

Waterproofing membrane FATRAFOL 810/V

Data Sheet No.: TL 5-1008-06 810/V

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Product description	FATRAFOL 810/V is a roofing membrane on the basis of PVC-P reinforced with a polyester grid. It is resistant to UV-radiation and can be exposed to the direct weathering influences. The membrane is not compatible with bitumen.				
Usage	FATRAFOL 810/V is intended for:				
	 mechanically fastened roofs (membrane) with spot or linear fastening using fastened fixing discs adhered to membrane 				
	 ballasted flat roofs, when ballast is placed later in time 				
	 pitched ballasted roofs 				
	 other ballasted roofs, where due to small size, logistics or other reasons the use of FATRAFOL 810/V is more advantegous than that of FATRAFOL 818/V-UV 				
Application	The laying of FATRAFOL 810/V can be made by specialized and for this purpose trained firms at the constructions.				
	FATRAFOL 810/V is applied conformable with fundamentals being set and described in a Construction and Technologic Instruction of the producer, being valid in the time of waterproofing providing. The membrane must be fixed to a stable part of a roofing coating by suitable way and it is by means of special anchoring elements. The kind of anchoring must be proposed for the particular applications so for being the membrane secured from the dimensional changes and wind suction.				
	The membrane can be mutual jointed by welding of hot air or heat key (one-trace weld). The laying and jointing can be made under the temperature till up to -5 °C.				

Product data

FATRAFOL 810/V fulfils requirements of the Standard EN 13956.

FATRAFOL 810/V is as a part of roof waterproofing system FATRAFOL-S certified according to European Technical Approval ETA-12/0013 (Systems of mechanically fastened flexible roof waterproofing membranes FATRAFOL-S), emitted in accordance with ETAG 006.

Dimensions:

Thickness	Width	Length *)	Quantity	Weight
[mm]	[mm]	[m]	$[\mathbf{m}^2]$	of the roll
(EN 1849-2)	(EN 1848-2)	(EN 1848-2)		[kg]**)
1.20 (-0.06; +0.12)	2000 (-10; +20)	25 (-0; +1)	50	78
	2000 (-10; +20)	20 (-0; +1)	40	61
	1000 (-5; +10)	25 (-0; +1)	25	39
	2050 (-10; +20)	25 (-0; +1)	51.25	75
	1025 (-5; +10)	25 (-0; +1)	25.625	37
	1600 (-10; +20)	25 (-0; +1)	40	61
	1600 (-10; +20)	20 (-0; +1)	32	49
1.50 (-0.07; +0.15)	2000 (-10; +20)	20 (-0; +1)	40	78
	1000 (-5; +10)	20 (-0; +1)	20	39
	2050 (-10; +20)	20 (-0; +1)	41	75
	1025 (-5; +10)	20 (-0; +1)	20.5	38
	1600 (-10; +20)	20 (-0; +1)	32	61
	1600 (-10; +20)	15 (-0; +0.7)	24	46
	1300 (-10; +20)	20 (-0; +1)	26	47
	750 (-10; +20)	20 (-0; +1)	15	27
1.80 (-0.09; +0.18)	2000 (-10; +20)	16.5 (-0; +0.8)	33	77
	1000 (-5; +10)	16.5 (-0; +0.8)	16.5	39
	2050 (-10; +20)	16.5 (-0; +0.8)	33.825	78
	1025 (-5; +10)	16.5 (-0; +0.8)	16.9	37
	1600 (-10; +20)	16.5 (-0; +0.8)	26.4	61
2.00 (-0.10; +0.20)	2000 (-10; +20)	15 (-0; +0.7)	30	78
	1000 (-5; +10)	15 (-0; +0.7)	15	39
	2050 (-10; +20)	15 (-0; +0.7)	15	74
	1025 (-5; +10)	15 (-0; +0.7)	15	37
	1600 (-10; +20)	15 (-0; +0.7)	24	61
2.40 (-0.12. +0.24)	2000 (-10; +20)	13 (-0; +0.65)	26	81
	1600 (-10; +20)	13 (-0; +0.65)	20.8	64

^{*)} The membrane can be provided also in another winding lengths (deviation from the nominal length is of -0 %; +5 %) after agreement between producer and customer.

^{**)} Informative value

Colour: FATRAFOL 810/V is produced in a basic colour of the top layer of

light grey RAL 7040 and dark grey RAL 7012. It can be produced in other coloures after agreement between producer and customer.

The colour of a back layer is grey.

Performance: FATRAFOL 810/V basic constructions have reinforcment fabric

finely designed top smooth matte surface layers.

FATRAFOL 810/V can be produced on surface by designed D205 and D336 quality (according to Fatra Sampler), and depending on

agreement between producer and subscriber.

Packing, transport, storage: FATRAFOL 810/V is packed into the rolls, which are laid on the

wood pallets and fixed by a packing film. FATRAFOL 810/V must be transported in covered transporting means and stored in original closed packing. The recommended storage temperature is from -5 $^{\circ}$ C to +30 $^{\circ}$ C. There is necessary to protect the product from pollution at the building site. There is recommended to protect it from

weathering influences till the processing time.

Technical parameters:

Characteristic	Test standard	Values of individual product Thicknesses				knesses
		1.20	1.50	1.80	2.00	2.40
		mm	mm	mm	mm	mm
Visible defects	EN 1850-2		meets			
Straightness	EN 1848-2		≤ 50 mm			
Flatness	EN 1848-2		≤ 10 mm			
Dimensional stability	EN 1107-2		max. ± 0,3 %			
Maximum tensile force MI	EN 12311-2		≥ 1000 N	N/50 mm		≥ 1100
	method A					N/50 mm
CD)		$\geq 1000 \text{ N}$	N/50 mm		≥ 1100
	_					N/50 mm
Elongation at maximum tensile force				≥ 15 %		
MD				≥ 20 %		
CD						
Tear resistance MI				$\geq 200 \text{ N}$		$\geq 250 \text{ N}$
CD				≥ 270 N		
Foldability at low temperature	EN 495-5	≤ -25 °C				
Joint peel resistance MI				60 N/50 n		
CD				60 N/50 n		1
Joint shear resistance MI	EN 12317-2		≥ 10	000 N/50 r	nm	≥ 1100
			> 10	000 NI/FO		N/50 mm ≥ 1100
CD	'		≥ 10	000 N/50 r	nm	100 N/50 mm
Water tightness, 400 kPa	EN 1928			meets		14/30 11111
Water agraness, 100 m a	method B			meets		
Resistance to static load	EN 12730	meets 20 kg				
	method B				5	
Reaction to fire	EN 13501-1	Class E				
Resistance to impact	EN 12691	meets		meets		meets
•	method A	1000 mm		1250 mm	ı	1750 mm
	EN 12691		me	ets 2000 n	nm	
	method B					
Exposure to UV radiation,	EN 1297		me	ets, grade	0	
elevated temperature and water (5000 h)			-		
Water vapour properties -	EN 1931		15	6000 ± 450	00	
factor µ						
Resistance to root penetration	EN 13948			meets		
	FLL test					

MD - Machine Direction, CD - Cross Direction

Safety instruction	Safety at work and health protection		
	There is necessary to keep all safety, hygienic and fire regulations valid in the time of laying and membrane joining.		
Related documentation	 Construction and technologic regulation of roofing waterpressive system FATRAFOL-S (PN 5415/2011) Manufacturing control system certificate Standard ČSN EN 13956:2006, emitted by CSI, a. s., Prague, workstation Zlír European Technical Approval ETA-12/0013, emitted by Technický a zkušební ústav stavební Praha, s. p. 		
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